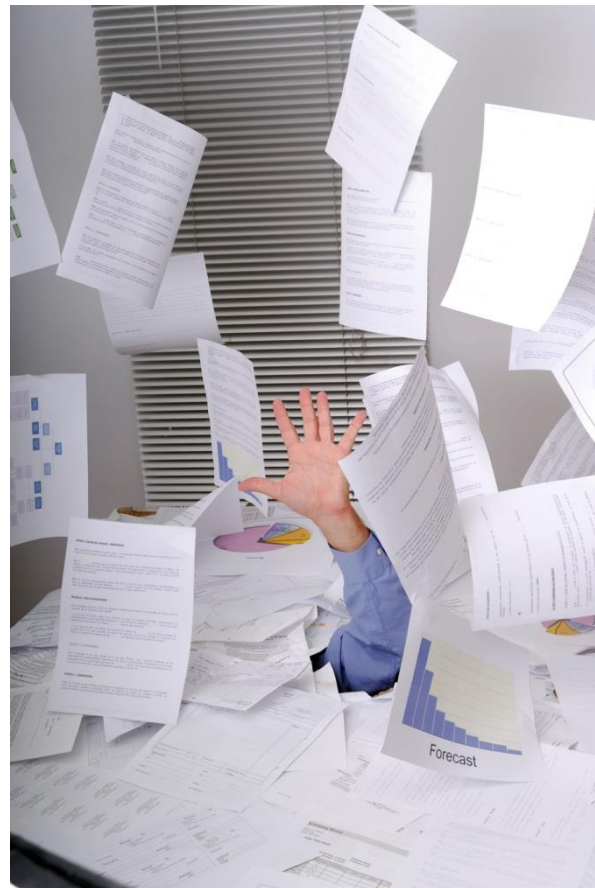




7 Wastes in Non - Manufacturing

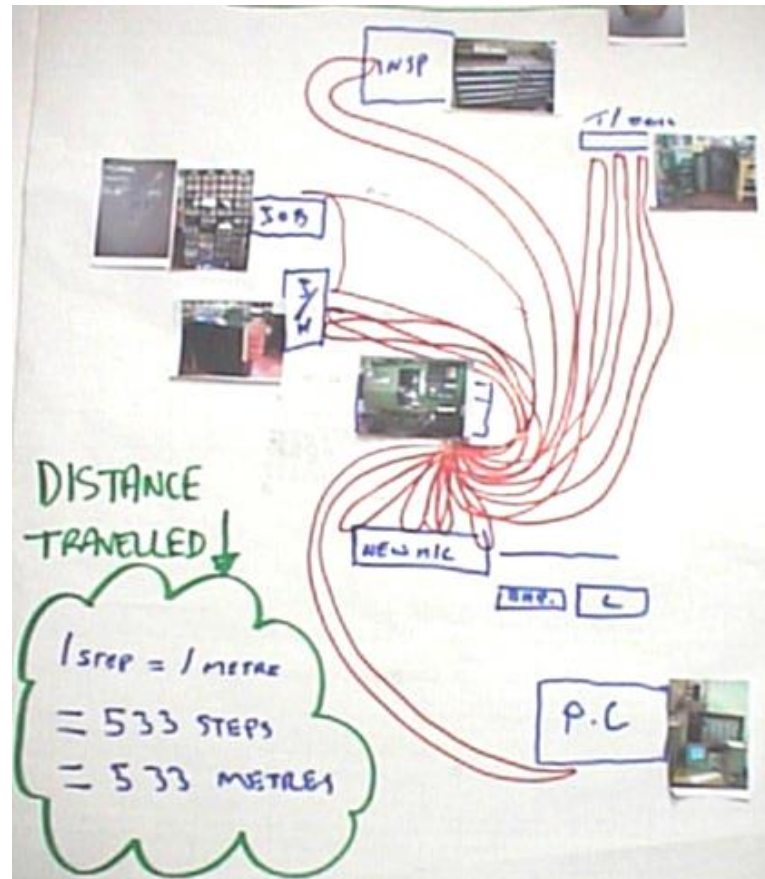
Overproduction is producing more than the customer requires



Inventory is excess raw materials,
WIP or finished goods



Transportation is excessive moving or handling



Process is unnecessary or complicated processes



Idle Time is employee or equipment inactivity in cycle time



Operator Motion is unnecessary or excessive movement



Bad Quality is scrap or reworking of products

