



MMOG/LE Version 5
Stakeholder Review Summary



What is New in MMOG/LE v5?

- Overview of the proposed improvements
 - Alignment with IATF 16949 (e.g., corrective actions, supplier performance, cascading best practices and standards through the supply chain...)
 - More emphasis on risk management and contingency plans throughout the supply chain including a cyber security policy
 - A deeper alignment between strategies, objectives and continual improvement
 - More emphasis on minimizing or eliminating skills gap
 - Further emphasis on systems integration and leveraging the planning system
 - Strengthen the requirements in Chapter 6: Supplier Interface (e.g. supplier selection and assessment, use of supply chain metrics in assessment process...)
 - Strive to achieve the electronic exchange of data to 100% EDI
 - Adoption of advanced technologies (Industry 4.0...) to increase performance and efficiency

What is New in MMOG/LE v5?

- Chapter 1
 - Strategies and objectives (KPIs) sections were significantly strengthened
 - Aligned corrective actions with IATF 16949
 - More emphasis on continual improvement
 - New: Leverage advanced technologies in order to improve outcomes (e.g., skills gap, equipment failure)
- Chapter 2
 - New: Standardized work instructions for all SCM in the language and include rules for operator safety
 - Skills and qualifications required for each job function are documented
 - Assess employee opportunities for training
- Chapter 3
 - Streamlined and merged EDI questions in order for simplification
 - Integrated planning and scheduling system to clarify
 - The production planning system automatically generates supplier schedules

What is New is MMOG/LE v5?

- Chapter 4
 - More specific requirements on what needs to be communicated in a situation that negatively impacts the customer
- Chapter 5
 - Added more specifics around documentation required when the customer authorizes deviations from what was improved during PPAP (e.g., results of review, authorizations, actions, retain information)
- Chapter 6
 - NEW: The SCM agreement includes inventory policies based on customer requirements for long lead-time and critical parts
 - Strive to achieve 100% EDI/Web or meet customer requirement
 - Sub suppliers to be assessed for new product launch or performance review

Global MMOG/LE Version 5: Figures

- Full

v4

Weight	Criteria	Points	Distribution (Criteria)	Distribution (Points)
F3	34	102	17%	29%
F2	83	166	42%	48%
F1	80	80	41%	23%
	197	348		

v5

Weight	Criteria	Points	Distribution (Criteria)	Distribution (Points)
F3	43	129	23%	36%
F2	79	158	42%	45%
F1	67	67	35%	19%
	189	354		

Global MMOG/LE Version 5: Figures

- Full

Chapter	F1	F2	F3	Total
1 - Strategy & Improvement	6	11	6	23
2 - Work Organization	17	14	4	35
3 – Capacity & Production Planning	15	6	9	30
4 – Customer Interface	8	15	9	32
5 – Production & Product Control	11	16	7	34
6 – Supplier Interface	10	17	8	35
Total	67	79	43	189

Global MMOG/LE Version 5: Figures

- Full

Chapter	F3's		F2's		F1's	
	v5	v4	v5	v4	v5	v4
1 - Strategy & Improvement	6	4	11	17	6	8
2 - Work Organization	4	3	14	9	17	23
3 – Capacity & Production Planning	9	7	6	5	15	15
4 – Customer Interface	9	11	15	15	8	11
5 – Production & Product Control	7	7	16	16	11	12
6 – Supplier Interface	8	2	17	21	10	11
	43	34	79	83	67	80

Global MMOG/LE Version 5: Figures

- Basic

v4

Weight	Criteria	Points	Distribution (Criteria)	Distribution (Points)
F3	34	102	34%	43%
F2	59	118	58%	50%
F1	13	13	13%	6%
	106	233		

v5

Weight	Criteria	Points	Distribution (Criteria)	Distribution (Points)
F3	43	129	42%	54%
F2	50	100	49%	42%
F1	9	9	9%	4%
	102	238		

Global MMOG/LE Version 5: Figures

- Basic

Chapter	F1	F2	F3	Total
1 - Strategy & Improvement		4	6	10
2 - Work Organization	3	9	4	16
3 – Capacity & Production Planning		4	9	13
4 – Customer Interface	2	10	9	21
5 – Production & Product Control	4	12	7	23
6 – Supplier Interface		11	8	19
Total	9	50	43	102

Global MMOG/LE Version 5: Figures

- Basic

	F3's			F2's			F1's	
Chapter	v5	v4		v5	v4		v5	v4
1 - Strategy & Improvement	6	4		4	7			
2 - Work Organization	4	3		9	7		3	7
3 – Capacity & Production Planning	9	7		4	4			
4 – Customer Interface	9	11		10	12		2	2
5 – Production & Product Control	7	7		12	13		4	4
6 – Supplier Interface	8	2		11	16			
	43	34		50	59		9	13

Global MMOG/LE Version 5: Scoring

- Scoring

v5	v4
<p>A-Level classification will be realized by achievement of all the following:</p> <ol style="list-style-type: none">1) Compliance to all F3 criteria2) Non-compliance to fewer than 9 F2 criteria3) A total score of 95% or higher	<p>A-Level classification will be realized by achievement of all the following:</p> <ol style="list-style-type: none">1) Compliance to all F3 criteria2) Non-compliance to fewer than 10 F2 criteria3) A total score of 90% or higher
<p>B-Level classification will be realized by achievement of all the following:</p> <ol style="list-style-type: none">1) Compliance to all F3 criteria2) Non-compliance to no more than 15 F2 criteria3) A total score greater than 85%	<p>B-Level classification will be realized by achievement of all the following:</p> <ol style="list-style-type: none">1) Compliance to all F3 criteria2) Non-compliance to 10 to 15 F2 criteria3) A total score greater than 75% and less than 90%
<p>C-Level classification will be realized from any of the following:</p> <ol style="list-style-type: none">1) Non-compliance to any F3 criterion2) Non-compliance to 16 or more F2 criteria3) A total score less than 85%	<p>C-Level classification will be realized from any of the following:</p> <ol style="list-style-type: none">1) Non-compliance to any F3 criterion2) Non-compliance to 16 or more F2 criteria3) A total score less than 75%

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WOULD YOU LIKE TO BE PART OF THE MMOG/LE VERSION 5
STAKEHOLDER REVIEW?

Please contact courses@industryforum.co.uk